



Corporate Office  
1040 O'Malley Road  
Anchorage, Alaska 99515  
Main Office: (907) 349-3333  
WWW.AIKHSI.AN.B.COM

Fairbanks Terminal  
1501 We 1 Street  
Fairbanks, AK 99701  
Phone: (907) 459-4840  
Fax: (907) 459-4841

Anchorage Port Terminal  
1300 Ocean Dock Road  
Anchorage, AK 99501  
Phone: (907) 348-6789  
Fax: (907) 348-6781

Anchorage South Terminal  
11155 Long Street  
Anchorage, AK 99515  
Phone: (907) 267-5150  
Fax: (907) 344-2844

## Cement Mill Certificate of Analysis

Alaska Basic Industries hereby certify that cement represented by this analysis complies with the current requirements for Type I and Type II of ASTM C150-11 specifications, and AASHTO M85-11.

Portland Cement: Type I/II Low Alkali

Date Shipped: July 11, 2017

Meets: ASTM C150-11 AASHTO M85-11

Lot # / Ship: #00071120017 MV Longview Logger

<u>Chemical Composition:</u>	<u>Results:</u>	<u>Type I Requirements</u>	<u>Type II Requirements</u>
Silicon Dioxide (SiO <sub>2</sub> ):	20.5%	---	---
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ): %Max	4.9%	---	6.0%
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ): % Max	3.4%	---	6.0%
Calcium Oxide (CaO):	63.2%	---	--
Magnesium Oxide (MgO): % Max	2.7%	6.0%	6.0%
Sulfur Trioxide (SO <sub>3</sub> ):	2.8%	3.0%	3.0%
Loss On Ignition % Max:	1.9%	3.0%	3.0%
Insoluble Residue: % Max	0.67%	0.75%	0.75%
Tricalcium Silicate (C <sub>3</sub> S):	54	--	--
Dicalcium Silicate (C <sub>2</sub> S):	17	--	--
Tricalcium Aluminate (C <sub>3</sub> A): % Max	7.0%	--	--
Tetracalcium Aluminoferrite (C <sub>4</sub> AF):	10.00%	--	--
Total Alkali as NaEq: % Max	0.56%	0.60%	0.60%
Limestone, 5 % max	2.6%	5.0%	5.0%
CaCO <sub>3</sub> in Limestone, 70% min	86%	70%	70%

### Physical Properties:

Blaine (min m <sup>2</sup> /kg.):	381	260	260
Vicat, Initial Set (mins.):	135	--	--
Vicat, Final Set (mins.):	285	45-375	45-375
Autoclave Expansion: % Max	0.03%	0.80%	0.80%
False Set:	94%	--	--
Air Content (% Max by vol.):	5.10%	12.00%	12.00%

### Mortar Cube Breaks:

Compressive Strength (PSI):			
1 Day	1925	--	--
3 Days	3595	1740 min	1450 min
7 Days	4775	2760 min	2470 min

### Notes

1. Test Results: This mill test represents typical data.
2. The percent of Limestone is slowly being increased, which has no effect on the performance of concrete

Patrick Walter

# Type I/II

Quality Assurance & Lab Manager  
Alaska Basic Industries, Cement Division  
Direct: (907) 348-6402

Terminals in  
Anchorage • Fairbanks